

NOTICE: THE INFORMATION AND
DESIGN CONTAINED HEREIN IS THE
PROPERTY OF PREMIER AVIATION
WHO RESERVES ALL RIGHTS THERETO

NOTES (UNLESS OTHERWISE SPECIFIED):

1. IDENTIFY PARTS PER PREMIER IDENTIFICATION AND MARKING PROCEDURE, 115-12112 (PARA. 2.1/2.2).
2. REMOVE ALL BURRS, BREAK ALL EDGES/CORNERS .015-.25 RAD, EXCEPT AS NOTED.
3. PRIME SHEET METAL PARTS WITH MIL-P-23377 EPOXY PRIMER OR TT-P-1757 ZINC CHROMATE PRIMER OR EQUIV.

4 EDGE FILL PANEL TO DEPTH OF 1-1/2 CELLS MIN. USING
ATR 1000 OR EQUIV.


5 MAKE PARTS PER TEMPLATE. SEE CHART BELOW, TOOL IS TO BE MARKED WITH PART # AND A "T" AT THE END.
EXAMPLE: BXX-XXXX-XXbTb

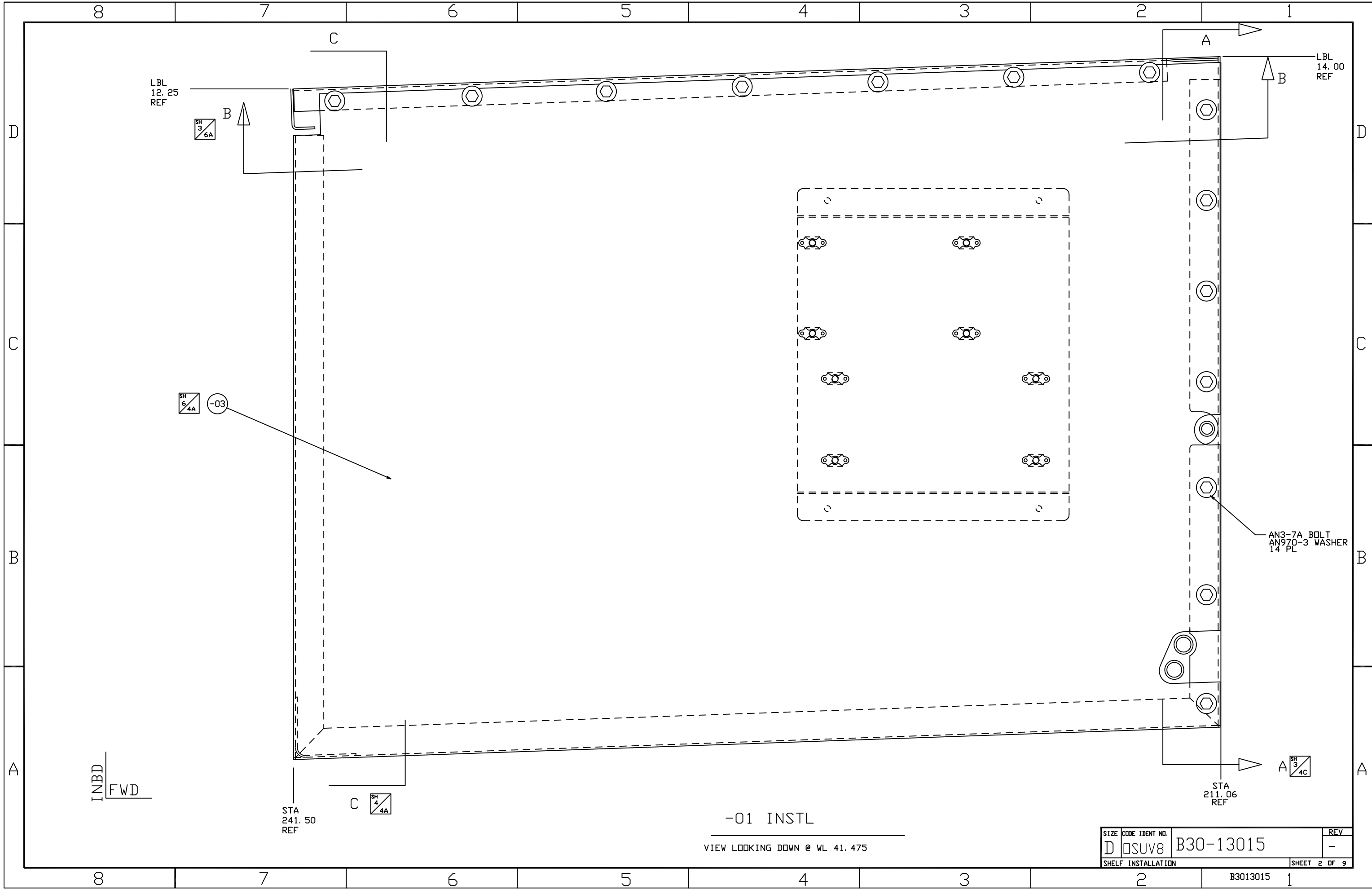
PART #	TOOL #
-13	-13T

REV STATUS OF SHEETS	REV	-	-	-	-	-	-	-	-
	SHEET	1	2	3	4	5	6	7	8

REVISIONS					
ZONE	MOD	REV		DATE	APPROVED
		-	MFG. RELEASE		

		AR				CR3243-4	RIVET	CHERRY			
			AR			1/2C	SPIRAL RAP	DX ELEC.			
			4			80-005-2-8	INSERT	DELRON			
				14		80-004-2-8	INSERT	DELRON			
	7	7				MS21075L3	NUTPLATE				
8						MS21075L08	NUTPLATE				
				AR		MS20470AD4	RIVET				
AR	AR	AR				MS20426AD3	RIVET				
				14		AN970-3	WASHER				
			4	14		AN960PD10	WASHER				
				14		AN3-7A	BOLT				
			4	14		AN3-5A	BOLT				
						-29					
						-27	BRKT				
1						-25	BRKT	.050 THK ALUM 2024-T3, QQ-A-250/4			
		1				-23	BRKT	M/F ANDI0134-1003 2024-T3S11, QQ-A-200/3			
		1				-21	BRKT	M/F ANDI0133-1001 2024-T3S11, QQ-A-200/3			
			1			-19	BRKT	.063 THK ALUM 2024-T3, QQ-A-250/4			
			1			-17	BRKT	M/F ANDI0133-1001 2024-T3S11, QQ-A-200/3			
			1			-15	BRKT	.063 THK ALUM 2024-T3, QQ-A-250/4			
			1			-13	PANEL	.050 THK ALUM CORE 3/8 CELL HONEYCOMB .040 THK 2024-T3, QQ-A-250/4 SKINS	4	5	
						-11	OPEN				
			1			-09	BRKT ASSY				
			1			-07	BRKT ASSY				
			1			-05	BRKT ASSY				
			1			-03	SHELF ASSY				
						-01	INSTALLATION				
						PART NO.	DESCRIPTION	SPECIFICATION	CODE IDENT NO.	ITEM NO.	
-09	-07	-05	-03	-01	PARTS LIST						

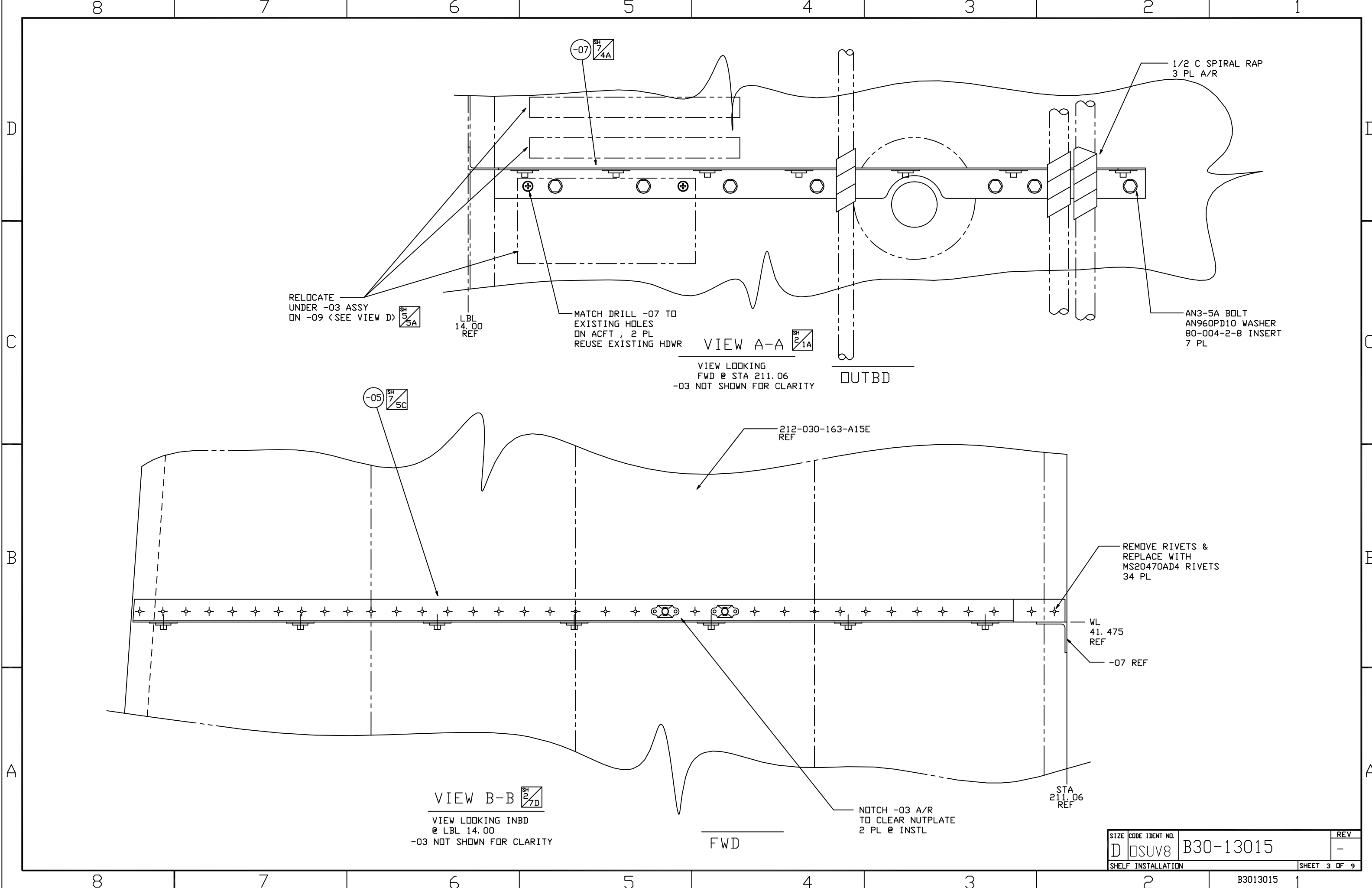
MATERIAL	UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN INCHES TOLERANCES ON		DRAWN	L CELESTINO	DATE	4/21/92	 PREMIER PREMIER AVIATION GRAND PRAIRIE, TEXAS		
	DECIMALS???. XX?. 05 . XXX?. 03	ANGLES???'?"	CHECKED						
FINISH LAST SECTION LETTER USED "C"	ON	NHA	APPROVAL		SHELF INSTALLATION		SIZE CODE IDENT NO. D OSUV8 B30-13015	REV.	
	412		APPROVAL						
			RELEASED						
			APPROVAL						
			APPROVAL				SCALE:	WT:	SHEET 1 OF X



-01 INSTL
VIEW LOOKING DOWN @ WL 41.475

SIZE	CODE	IDENT NO.	REV
D	0	SUV8	B30-13015
SHELF INSTALLATION			-
SHEET 2 OF 9			

B3013015 1



RELOCATE
UNDER -03 ASSY
ON -09 (SEE VIEW D)

SH
5
5A

LBL
14.00
REF

MATCH DRILL -07 TO
EXISTING HOLES
ON ACFT, 2 PL
REUSE EXISTING HDWR

VIEW A-A

SH
2
1A

VIEW LOOKING
FWD @ STA 211.06
-03 NOT SHOWN FOR CLARITY

OUTBD

1/2 C SPIRAL RAP
3 PL A/R

AN3-5A BOLT
AN960PD10 WASHER
80-004-2-8 INSERT
7 PL

-05

SH
7
5C

212-030-163-A15E
REF

REMOVE RIVETS &
REPLACE WITH
MS20470AD4 RIVETS
34 PL

WL
41.475
REF

-07 REF

STA
211.06
REF

VIEW B-B

SH
2
7D

VIEW LOOKING INBD
@ LBL 14.00
-03 NOT SHOWN FOR CLARITY

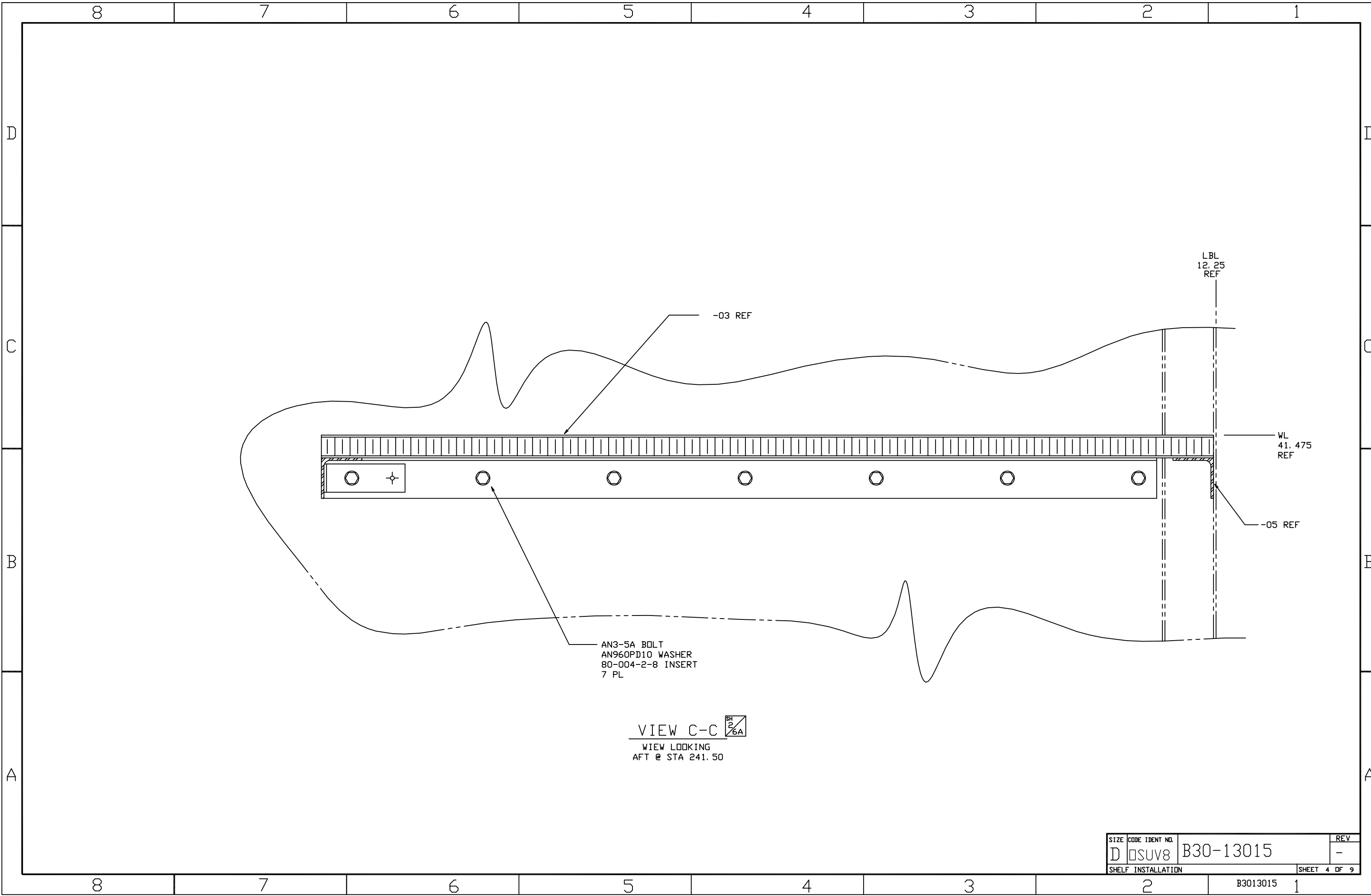
FWD

NOTCH -03 A/R
TO CLEAR NUTPLATE
2 PL @ INSTL

SIZE	CODE	IDENT NO.	REV
D	DSUV8	B30-13015	-
SHELF INSTALLATION			SHEET 3 OF 9

B3013015

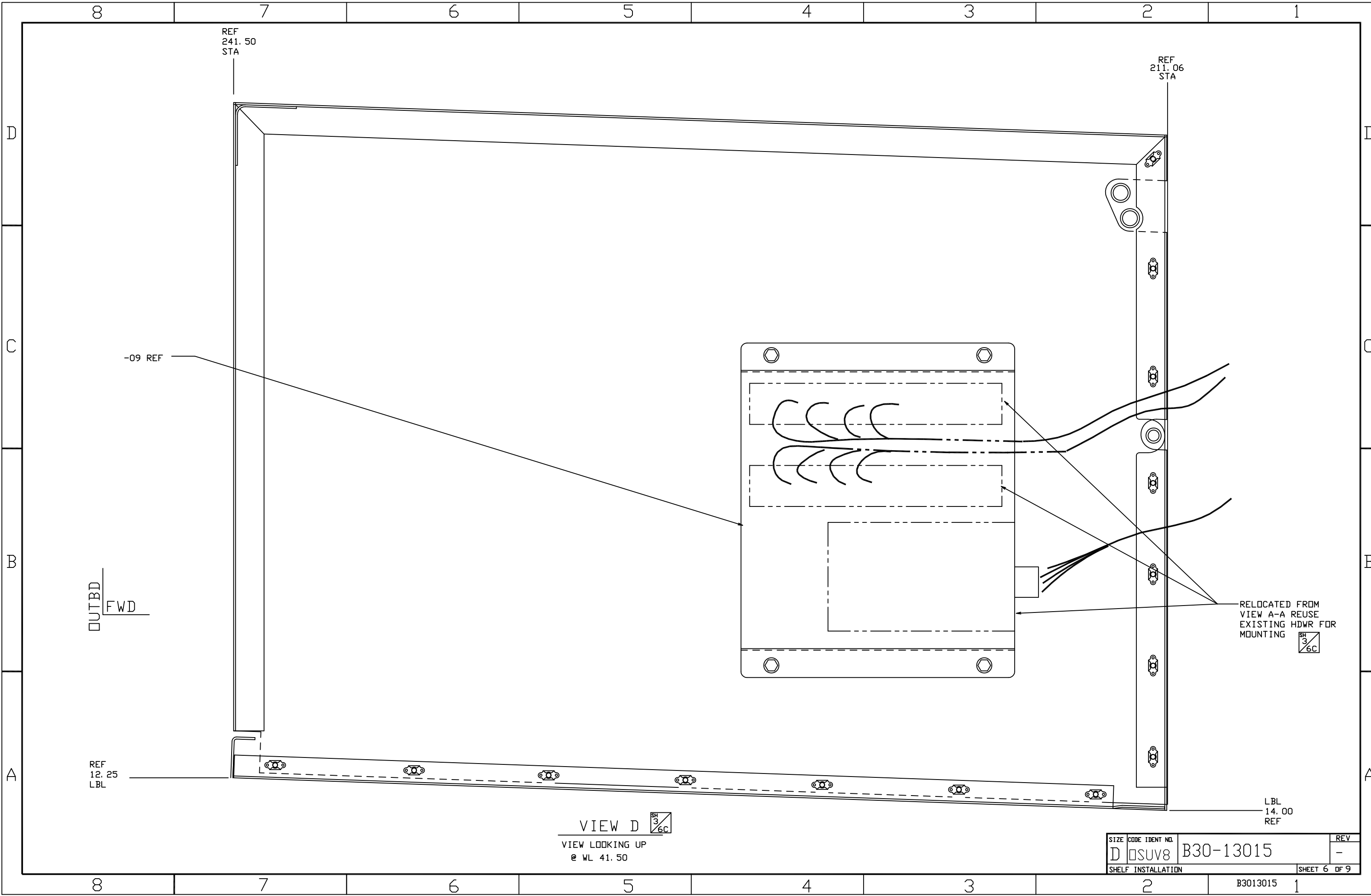
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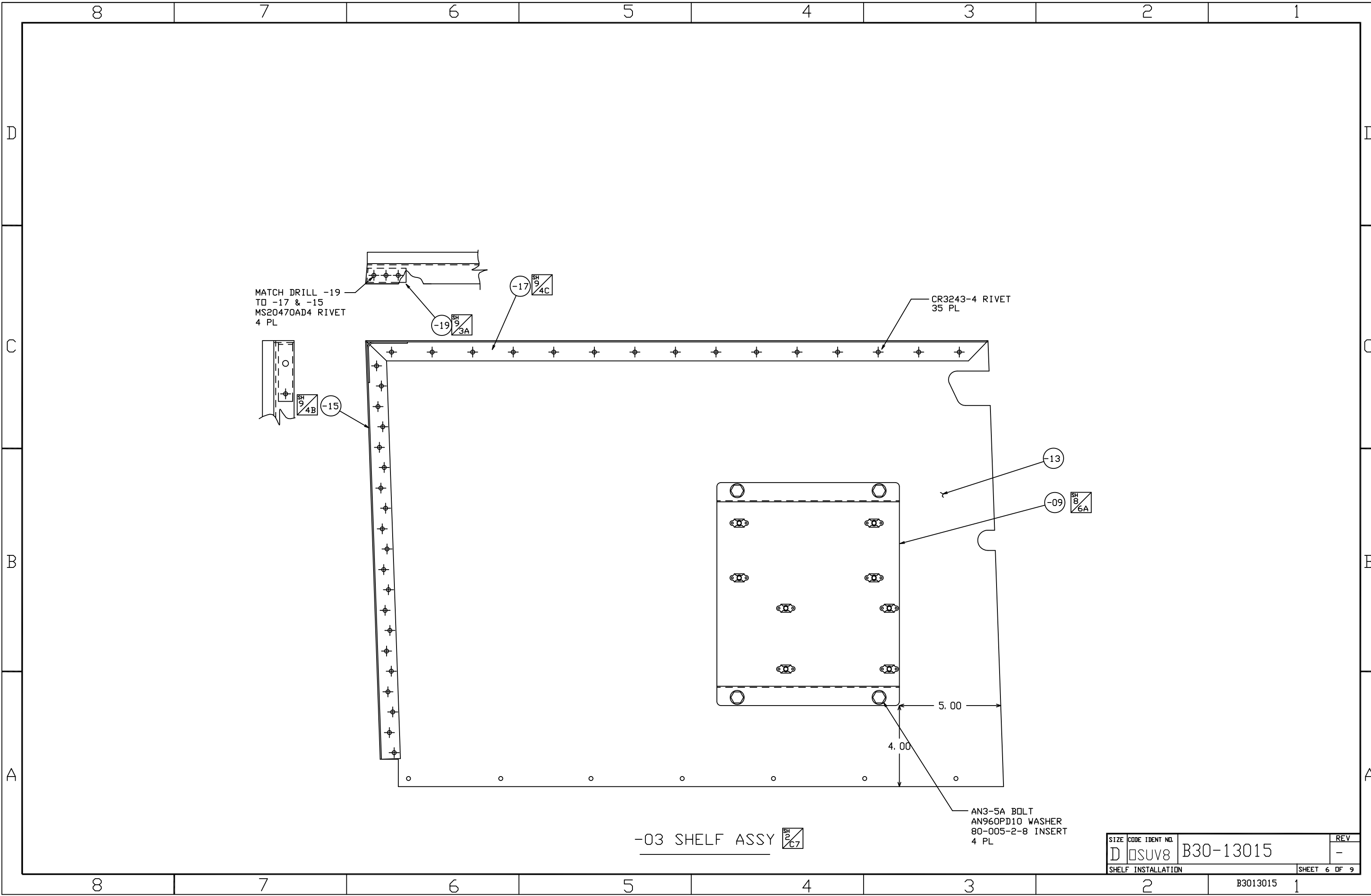


VIEW C-C
WIEW LOOKING
AFT @ STA 241.50

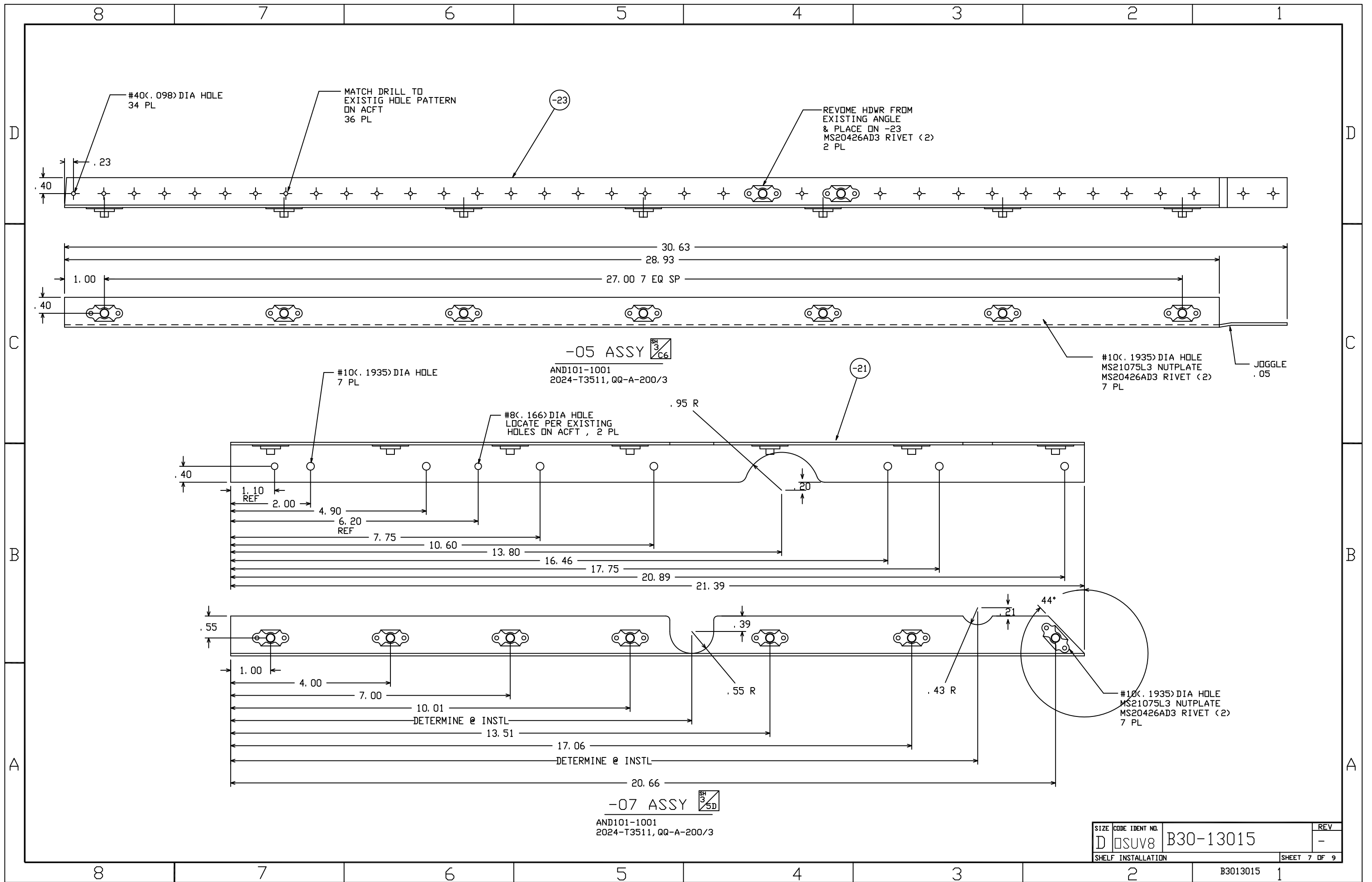
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D	SUV8	B30-13015	-
SHELF INSTALLATION			SHEET 4 OF 9

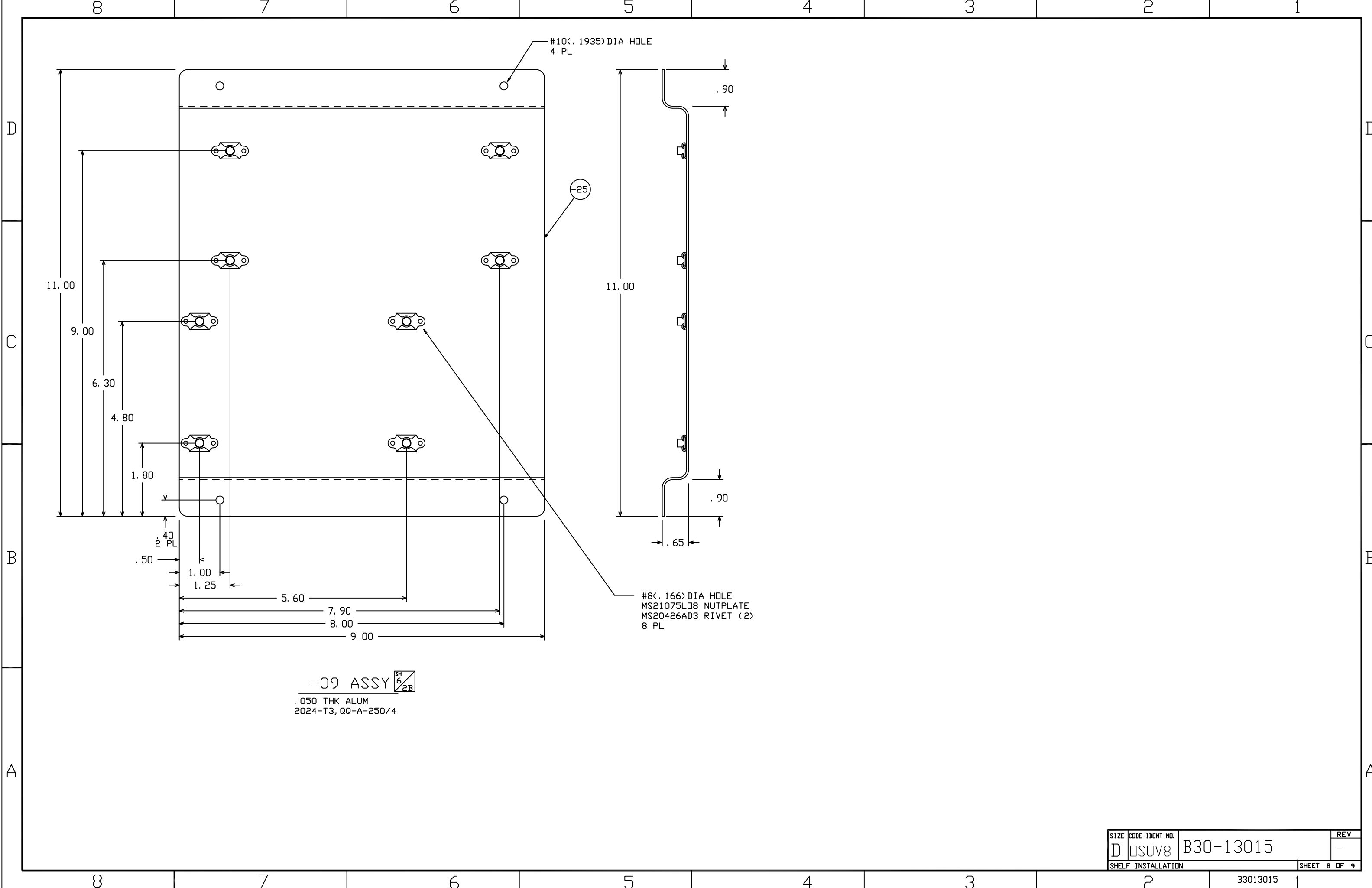
B3013015 1






SIZE	CODE	IDENT NO.	REV
D	SUV8	B30-13015	-
SHELF INSTALLATION			SHEET 6 OF 9





-09 ASSY 
.050 THK ALUM
2024-T3, QQ-A-250/4

SIZE	CODE	IDENT NO.	REV
D	DSUV8	B30-13015	-
SHELF INSTALLATION			SHEET 8 OF 9

